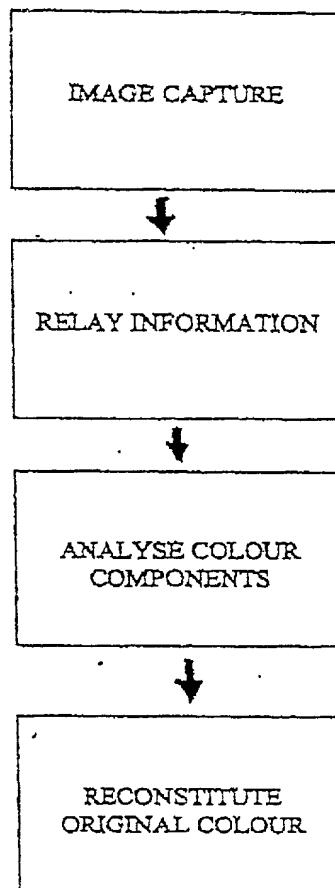
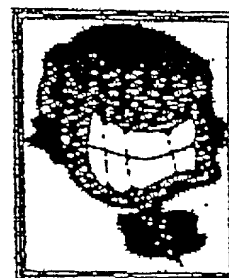
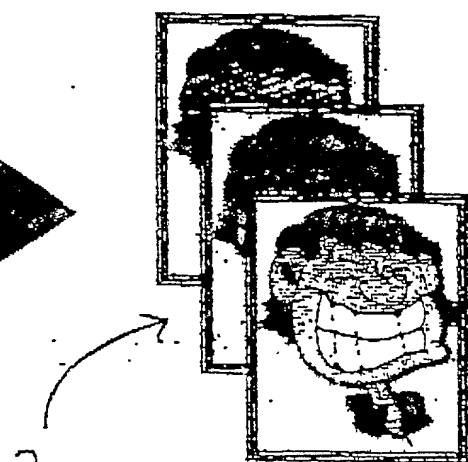

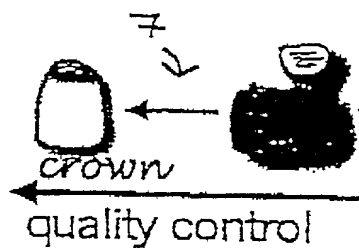


Figure 1





crown made



quality control

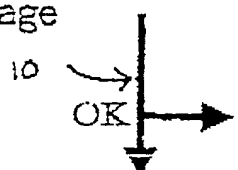


NEW
CLOWN



original
image

not OK



01

recipe/crown library

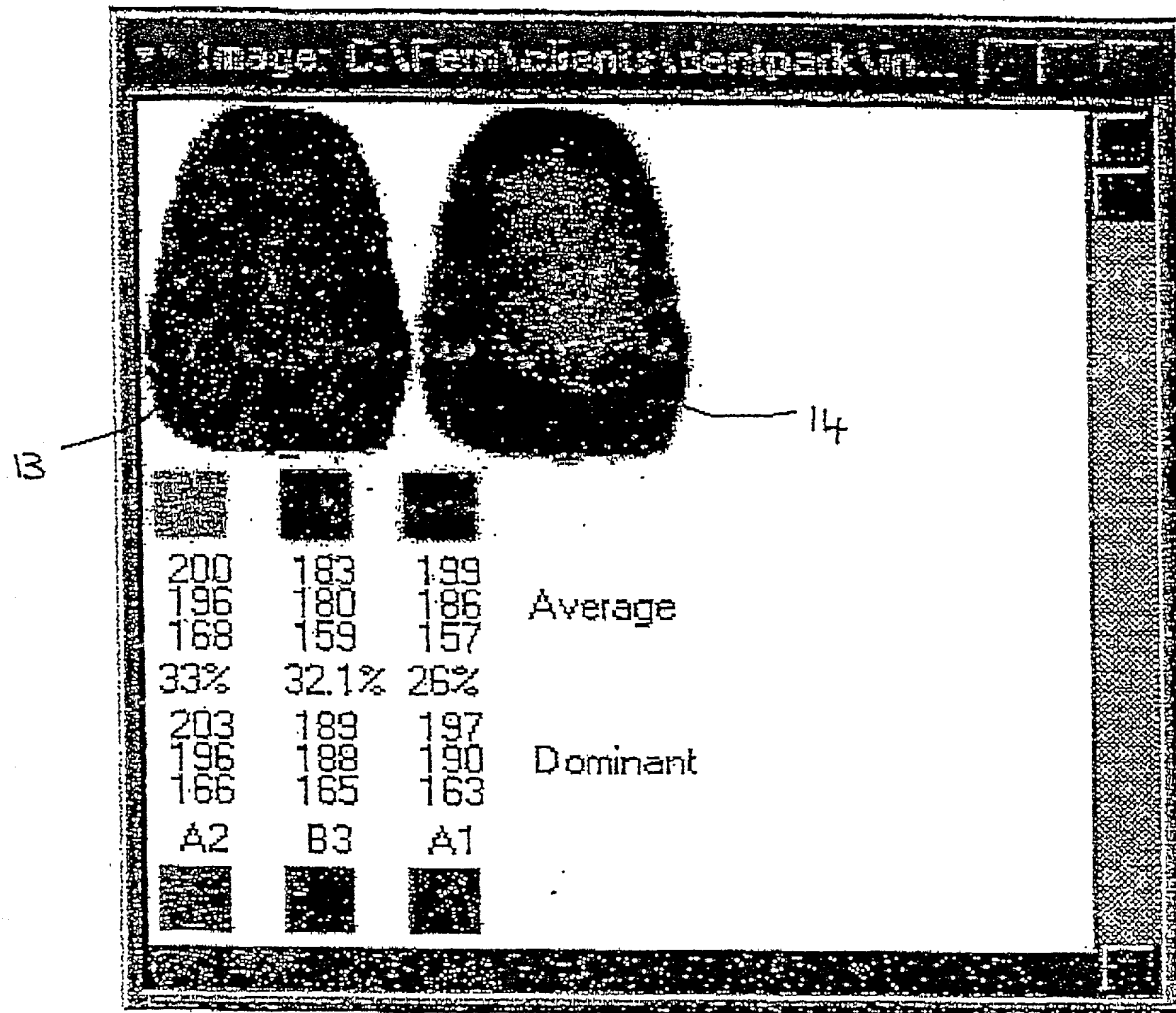


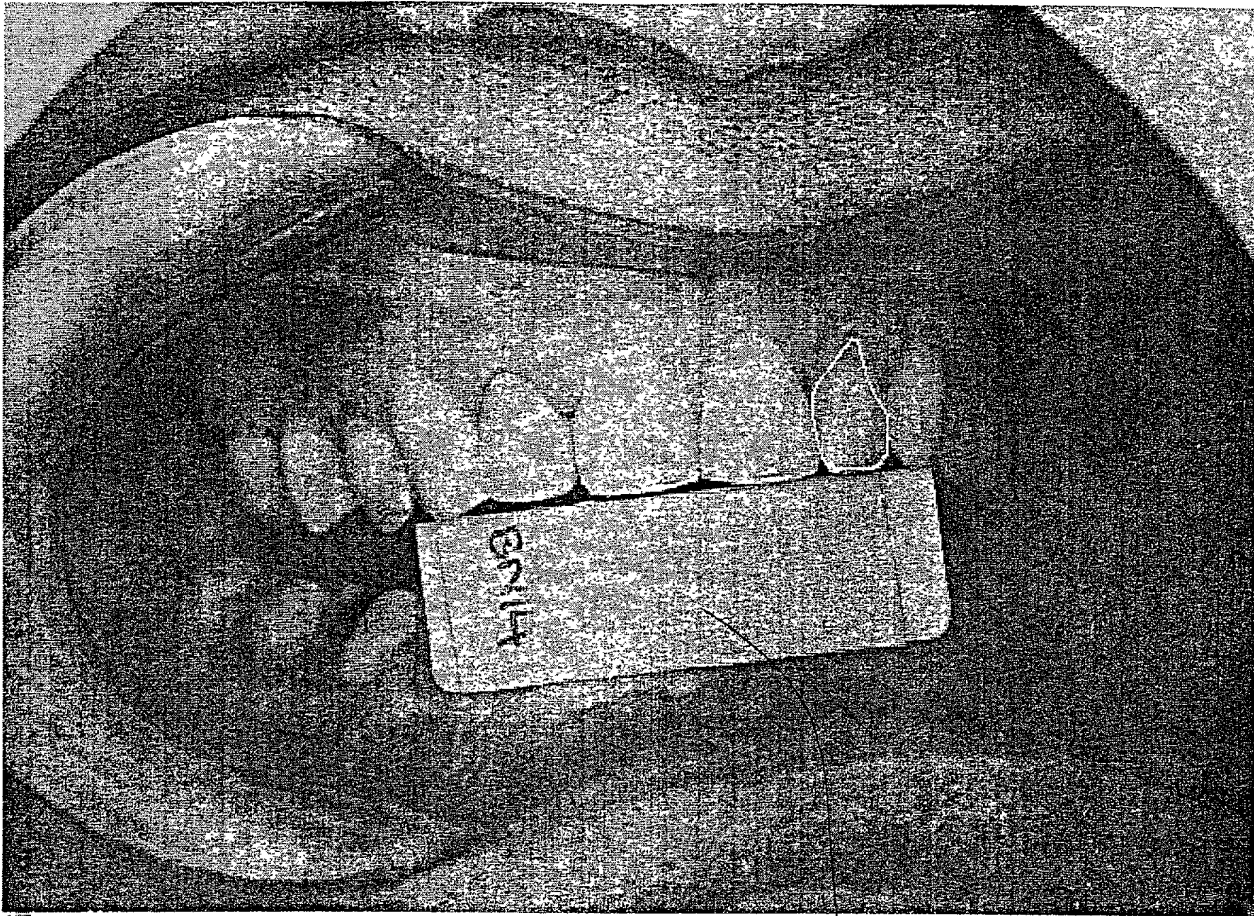
crown fitted



1

FIGURE 3.





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Fig. 4